

ALLOY	FSHWG PRODUCTS WIRES	CLASSIFICATION						COMMENTS
		AFNOR	AMS	AWS	W°	DMR	EN / GE	
ALUMINUM	ALC6	AU6	4191	ER 2319				Welding for various forms of construction - weaponry, the space sector, and the nuclear sector.
	AG4Z2	AG4Z2				34.545		
	ALS7	AS7G06	4246	ER 357		34.562		
	ALS5	AS5	4190	ER 4043				
	ALS12	AS12	4185	ER 4047				
STAINLESS STEELS	17.4 CU	Z5CNU 17 4	5825	ER 630	1.4551	34		Manufacturing & repair of turbine assemblies.
	20/10 Nb	Z6CNNb 20 10	5680	ER 347		34.276		
	20/10 T	Z6CNT 18 10			1.4009			
	M13/0	Z8C 13	5776	ER 410		34		
	22/21 CO	Z12CNKDW20	5794			34.237		
	11/3 M	Z12CNDV12						
NICKEL	NIx	NC22FeD	5798	ER NiCrMo2		34	EN 3883 / GE B50A450	Used for engine repair and maintenance.
	NIW	ND24FeC	5786	ER NiMo3		34	EN 3894	
	NI263	NCK20KTA	5966			34.442	EN 3886 / GE B50A783	
	NICr80	NC20	5676		2.4639		EN4329	
	NI625	NC22DNb	5837	ER NiCrMo3	2.4831	34	EN 3885	
	NI718	NC19FeNb	5832	ER NiFeCr2	2.4667	34	EN 3884 / GE B50TF202	
TITANIUM	T40		4951	ER Ti2	3.7035	34	EN 4342	Aeronautical construction.
	TA6V4		4954	ER Ti5	3.7165	34	EN 3892	
COBALT	FICO 188	KCN22W	5801			34	EN 3888	Recharging jet engine and turbine combustion chamber parts.
	FICO 25	KC20WN	5796			34	EN 3887	
	FICO 694	KC28W				34	EN 4326	
	FICO T800	KD28C				34	GE B50TF193	
	FICO 414	KC29NW						
	FICO 918	KC20NTa					GE B50A824	
LOW ALLOY LEVELS	BMS	8CD12				34	EN 4332 / AIR 9117	
	SCVS	15CDV6				34	EN 4334 / AIR 9117	

AMS Number for Various Material

Aluminum Magnesium	Brazing	Brazing	Titanium	Steel	Low Alloy Steel	Corrosion/Heat Resistant Alloys	Corrosion/Heat Resistant Alloys
<u>4180</u>	<u>3410</u>	<u>4775</u>	<u>4914</u>	<u>5656</u>	<u>6456</u>	<u>5786</u>	<u>5821</u>
<u>4181</u>	<u>3411</u>	<u>4776</u>	<u>4951</u>	<u>5679</u>	<u>6457</u>	<u>5788</u>	<u>5822</u>
4182	4761	<u>4777</u>	<u>4952</u>	<u>5680</u>	<u>6458</u>	<u>5789</u>	<u>5823</u>
<u>4184</u>	4763	<u>4778</u>	<u>4953</u>	5682	<u>6459</u>	<u>5794</u>	<u>5824</u>
<u>4185</u>	<u>4765</u>	<u>4779</u>	<u>4954</u>	<u>5689</u>	<u>6461</u>	5796	<u>5825</u>
<u>4189</u>	<u>4766</u>	<u>4782</u>	<u>4955</u>	<u>5690</u>	<u>6462</u>	<u>5798</u>	<u>5826</u>
<u>4190</u>	<u>4767</u>	4783	<u>4956</u>	<u>5694</u>	<u>6466</u>	<u>5800</u>	<u>5828</u>
<u>4191</u>	<u>4768</u>	<u>4784</u>	<u>4957</u>	<u>5698</u>	<u>6468</u>	<u>5801</u>	<u>5829</u>
<u>4245</u>	<u>4769</u>	<u>4785</u>	<u>4958</u>	<u>5774</u>	<u>6501</u>	<u>5802</u>	5830
<u>4246</u>	<u>4770</u>	<u>4786</u>		<u>5776</u>	<u>6527</u>	<u>5803</u>	<u>5832</u>
<u>4350</u>	<u>4771</u>	<u>4787</u>		<u>5780</u>		<u>5804</u>	<u>5836</u>
<u>4395</u>	<u>4772</u>	<u>5675</u>		<u>5782</u>		<u>5805</u>	<u>5837</u>
<u>4396</u>	<u>4773</u>	<u>4951</u>		<u>5784</u>		<u>5806</u>	<u>5838</u>
	<u>4774</u>	<u>5675</u>		<u>5027</u>		<u>5812</u>	<u>5840</u>
	4788	<u>5660</u>		<u>5028</u>		<u>5813</u>	<u>5872</u>
	5555			<u>5385</u>		<u>5817</u>	<u>6452</u>