

ALLOY	FSHWG PRODUCTS WIRES	CLASSIFICATION						COMMENTS
		AFNOR	AMS	AWS	W°	DMR	EN / GE	
ALUMINIUM	ALC6 AG4Z2 ALS7 ALS5 ALS12	AU6 AG4Z2 AS7G06 AS5 AS12	4191 4246 4190 4185	ER 2319 ER 357 ER 4043 ER 4047		 34.545 34.562		Welding for various forms of construction - weaponry, the space sector, and the nuclear sector.
STAINLESS STEELS	17.4 CU 20/10 Nb 20/10 T M13/0 22/21 CO 11/3 M	Z5CNU 17 4 Z6CNNb 20 10 Z6CNT 18 10 Z8C 13 Z12CNKDW20 Z12CNDV12	5825 5680 5776 5794	ER 630 ER 347 ER 410	 1.4551 1.4009	34 34.276 34 34.237		Manufacturing & repair of turbine assemblies.
NICKEL	NIX NIW NI263 NiCr80 NI625 NI718	NC22FeD ND24FeC NCK20KTA NC20 NC22DNb NC19FeNb	5798 5786 5966 5676 5837 5832	ER NiCrMo2 ER NiMo3 ER NiCrMo3 ER NiFeCr2	 2.4639 2.4831 2.4667	34 34 34.442 34 34	EN 3883 / GE B50A450 EN 3894 EN 3886 / GE B50A783 EN4329 EN 3885 EN 3884 / GE B50TF202	Used for engine repair and maintenance.
TITANIUM	T40 TA6V4		4951 4954	ER Ti2 ER Ti5	3.7035 3.7165	34 34	EN 4342 EN 3892	Aeronautical construction.
COBALT	FICO 188 FICO 25 FICO 694 FICO T800 FICO 414 FICO 918	KCN22W KC20WN KC28W KD28C KC29NW KC20NTa	5801 5796			34 34 34 34	EN 3888 EN 3887 EN 4326 GE B50TF193 GE B50A824	Recharging jet engine and turbine combustion chamber parts.
LOW ALLOY LEVELS	BMS SCVS	8CD12 15CDV6				34 34	EN 4332 / AIR 9117 EN 4334 / AIR 9117	

AMS Number for Various Material

Aluminum Magnesium ⚡	Brazing ⚡	Brazing ⚡	Titanium ⚡	Steel ⚡	Low Alloy ⚡ Steel	Corrosion/Heat Resistant Alloys ⚡	Corrosion/Heat Resistant Alloys ⚡
<u>4180</u>	<u>3410</u>	<u>4775</u>	<u>4914</u>	<u>5656</u>	<u>6456</u>	<u>5786</u>	<u>5821</u>
<u>4181</u>	<u>3411</u>	<u>4776</u>	<u>4951</u>	<u>5679</u>	<u>6457</u>	<u>5788</u>	<u>5822</u>
<u>4182</u>	<u>4761</u>	<u>4777</u>	<u>4952</u>	<u>5680</u>	<u>6458</u>	<u>5789</u>	<u>5823</u>
<u>4184</u>	<u>4763</u>	<u>4778</u>	<u>4953</u>	<u>5682</u>	<u>6459</u>	<u>5794</u>	<u>5824</u>
<u>4185</u>	<u>4765</u>	<u>4779</u>	<u>4954</u>	<u>5689</u>	<u>6461</u>	<u>5796</u>	<u>5825</u>
<u>4189</u>	<u>4766</u>	<u>4782</u>	<u>4955</u>	<u>5690</u>	<u>6462</u>	<u>5798</u>	<u>5826</u>
<u>4190</u>	<u>4767</u>	<u>4783</u>	<u>4956</u>	<u>5694</u>	<u>6466</u>	<u>5800</u>	<u>5828</u>
<u>4191</u>	<u>4768</u>	<u>4784</u>	<u>4957</u>	<u>5698</u>	<u>6468</u>	<u>5801</u>	<u>5829</u>
<u>4245</u>	<u>4769</u>	<u>4785</u>	<u>4958</u>	<u>5774</u>	<u>6501</u>	<u>5802</u>	<u>5830</u>
<u>4246</u>	<u>4770</u>	<u>4786</u>		<u>5776</u>	<u>6527</u>	<u>5803</u>	<u>5832</u>
<u>4350</u>	<u>4771</u>	<u>4787</u>		<u>5780</u>		<u>5804</u>	<u>5836</u>
<u>4395</u>	<u>4772</u>	<u>5675</u>		<u>5782</u>		<u>5805</u>	<u>5837</u>
<u>4396</u>	<u>4773</u>	<u>4951</u>		<u>5784</u>		<u>5806</u>	<u>5838</u>
	<u>4774</u>	<u>5675</u>		<u>5027</u>		<u>5812</u>	<u>5840</u>
	<u>4788</u>	<u>5660</u>		<u>5028</u>		<u>5813</u>	<u>5872</u>
	<u>5555</u>			<u>5385</u>		<u>5817</u>	<u>6452</u>