

# LEADING INDUSTRIAL AIR FILTRATION SYSTEMS



### Industrial Pollution Control Solutions Meeting Global Standards



Regional Office **CORAL ASIA PACIFIC PTE. LTD.** 

Global Headquarters **CORAL S.p.A.** 



## Certifications



#### **IFA TEST CERTIFICATION**

CORAL Filter cartridges are tested by German Institute IFA and given a rating according to dust release values. The purpose of IFA is to ensure the safety of workers, and given one of 3 ratings: L/M/H. The exposure threshold of a pollutant is the concentration in air that a person can breathe for 15 minutes without toxic effect.



Institut für Arbeitsschutz der Deutschen Gesetzlichen Unfallversicherung

Dust Capture Effectiveness			
L	M	H	
> 99%	> 99.9%	> 99.995%	

Test are conducted on the following parameters

- A. Filter crossing speed 0.056 m/s
- Β. Quartz power in concentration of  $200\pm 20$  mg/m<sup>3</sup>
- Variable granulometry from 0.2 to 2 microns C.



#### **IFA "H3" CERTIFICATION**

Changing industrial raw material and processes are making fine dust more prevalent in the workplace. Besides filtering efficiencies L-M-H, IFA issues special "H3" certification for dust collectors placed indoor. Emission values are stricti, allowing release of <0.1 mg/m<sup>3</sup> for indoor air recycling.

\*IFA "H3" EUROFILTER M300 is available



#### **IFA "W3" CERTIFICATION**

Welding fumes when containing >30% content in Chromium or Nickel, can be cancer causing (carcinogenic).

These fumes should be treated properly are compulsory to be exhausted outside. However for indoor recycling of purified air, "W3" certification set strict guidelines regarding filter design that has to be followed.

\*IFA "W3" CLEANING-DF2 is available



#### ATEX ACCREDITATION

Fine dust from sugar, aluminium, etc are explosive in nature. Depending on the Kst value, filters systems can be built to comply with resistance classification St1, St2, St3.

ATEX rules are designed to reduce chances of explosion. Yet in the unfortunate event of explosion, aims to protect occupants within the facility through save explosion venting.

\* AIRALT offer up to St3 protection.





### **Cartridge Filters**

### **CARTRIDGE FILTERS**





**Surface Loading** Cartridges are made of filter boards, which blocks dust on its surface. Hence, filter regeneration by pulsejet is very effective. The pleated design however, may trap large particle, hence they are recommended for filtering only fumes and fine/dry dust.



**Low Maintenance** Cartridges can be regenerated very effectively by automatic pulsejet cleaning systems. User benefits include longer filter replacement cycles, ultra-low maintenance and high operating uptime. Consequently, filter cartridges are more expensive to replace.

**Small Filter Footprint** Cartridges are usually constructed in pleats, providing a much larger filtering surface area. Hence filter unit are designed with much smaller footprint, ideal for smaller space. However, dust concentration limits should be observed.

**Filter Treatments** Coral offers 2 type of filter media: Cellulose (disposable) or Polyester (renewable), that can be selected depending of usage type. Additional filter coatings can be requested like Teflon coating, Anti-Static coatings and even PTFE membranes. All filter cartridge media have undergone DGUV/IFA testing and have been assigned filtration certification of either Class "L" or Class "M".

Filter Type	Description Renew	
L-CEL	Cellulose 129g/m2	Ν
M-CEL	Cellulose 213g/m2	Ν
M-NANOTECH	Cellulose 114g/m2, Nano-fibre coatin	g N
L-PES	Polyester 200g/m2	Y
M-PES	Polyester 270g/m2	Y
M-PES/OWR	Polyester 270g/m2 + OleoHydrophot	oic Y
M-PES/TF	Polyester 270g/m2 + Teflon Coating	Y
M-PES/AX-EXAM	Polyester 270g/m2 + Anti-Static Coat	: Y
M-PES/PTFE	Polyester 280g/m2 + PTFE Membran	e Y
M-PES/PTFE-H	Polyester 280g/m2 + PTFE Membran	eH Y

Dust Type vs Recommended Filte	r Туре	Load (m3/hr/m2)	Filter Crossing Speed (m/min)
Asbestos Powder	MPES/AX	48	0.5 - 0.8
Alumina powder	MPES/AX	30	0.3 - 0.5
Aluminium powder	MPES/AX	48	0.5 - 0.8
Brass polishing powder	MPES	54	0.7 - 0.9
Calcium Sulphate powder	MPES/TF	60	0.8 - 1.0
Cast iron grinding powder	MPES/TF	72	1.0 - 1.2
Cast iron powder	MPES	48	0.5 - 0.8
Cement	LPES	60	0.8 - 1.0
Ceramic powder	LPES	60	0.8 - 1.0
Ceramic shot blasting powder	LPES	78	1.1 - 1.3
Chalk Powder	MPES	48	0.5 - 0.8
Clay powder	MPES/TF	48	0.5 - 0.8
Coal Ash Powder	MPES/TF	48	0.5 - 0.8
Coal Powder	MPES/AX	60	0.8 - 1.0
Coffee powder	LPES	72	1.0 - 1.2
Drug powder	MPES	48	0.5 - 0.8
Earth powder	LPES	60	0.8 - 1.0
Fertiliser powder	MPES	48	0.5 - 0.8
Food powder	MPES/TF	48	0.5 - 0.8
Graphite powder	MPES/AX	36	0.5 - 0.6
Lamp Black	MPES/TF	30	0.3 - 0.5
Laser cutting fumes	MPES/TF	36	0.5 - 0.6
Leather powder	MPES/AX	60	0.8 - 1.0
Lime powder	MPES	36	0.5 - 0.6
Limestone	LPES	78	1.1 - 1.3
Marble Powder	MPES/AX	48	0.5 - 0.8
Metal costing pourder	MPES/AX	48	0.5 - 0.8
Metal coaling powder	MPES/AX	42	0.5 - 0.7
Metal canding blasting	I DES	60	1.0 - 1.2
Milk powdor	LFLS MDES/TE	48	0.5 0.8
Paper powder	MPES/AX	40 60	0.3 - 0.8
Pickled steel welding fumes	MPES	60	0.8 - 1.0
Pigment powder	MPES/AX	30	0.4 - 0.5
Plastic powder	MPES/AX	50	0.8 - 0.83
Plexialas laser cutting	MPES	30	0.4 - 0.5
Powder Painting	MPES/AX	60	0.8 - 1.0
Rich Metallic powder	MPES-OWR	50	0.8 - 0.83
Rich steel welding fumes	MPES/TF	48	0.5 - 0.8
Rubber cutting powder	MPES	60	0.8 - 1.0
Salt powder	MPES/AX	35	0.5 - 0.58
Sawdust	LPES	72	1.0 - 1.2
Silica / Silicate	MPES/AX	60	0.8 - 1.0
Stainless steel grinding powder	MPES/TF	60	0.8 - 1.0
Stainless steel laser cut fumes	MPES/TF	36	0.5 - 0.6
Stainless steel plasma cut fumes	MPES/TFMA	48	0.5 - 0.8
Stainless steel polishing powder	MPES	72	1.0 - 1.2
Stainless steel shot blasting	LPES	66	0.9 - 1.1
Starch	MPES	48	0.5 - 0.8
Stainless steel welding fumes	MPES	60	0.8 - 1.0
Stainless steel welding fumes	MPES/TF	48	0.6 - 0.8
Steel grinding powder	MPES/TF	72	1.0 - 1.2
Steel shot blasting powder	LPES	60	0.8 - 1.0
Stone shot blasting powder	LPES	78	1.1 - 1.3
Sugar powder	MPES/AX	54	0.8 - 0.9
Talcum powder	MPES	34	0.3 - 0.56
Tobacco powder	LPES	60	0.8 - 1.0
Toner Powder	MPES/AX	34	0.36 - 0.56
Waste incinerator Ash	MPES	36	0.5 - 0.6





### **Centrifugal Blowers**







### **INDUSTRY LEADING BLOWERS**

Fans manufactured by CORAL are recognised in the market for being energy efficient, quiet running, high performing as well as being robust and durable. We are well trusted by industrial user who value these trouble-free and cost saving characteristics

- Manufacturing quality to EU Norms 2006/42/EC".
- Performance values provided UNI EN ISO5801:2009.
- Sound power levels are in compliance to UNI EN ISO 3746:1997
- Fan efficiency conforming to regulation directive 2009/125/EC
- Function check and running test pursuant to ISO14694.
- Spark resistant fans classified Type "C" compliant UNI ISO 13349
- ATEX fan in compliant to EC directive 2014/34/UE
- All ATEX compliant fans are certified by TUV NORD commission



#### **ROTOR BALANCING**

All wheels manufactured by CORAL are balanced twice: statically and dynamically in compliance with IS1940/1, with a balancing degree of 6.3 This balancing method though timeconsuming gives CORAL blowers a high performance and dependability, all whilst running smoothly over a longer time, and quieter in operation.





**PDC, PDM** Open Vane Large Chips



**PR, PRM** High Flow Low Pressure



PRH, PRU Middle Flow Mid Pressure



PRA, PRVM Middle Flow High Pressure





VAPG, VAPE Low Flow Highest Pressure





## **Centrifugal Blowers**





ESEC 4 Direct-driven with motor on pedestal chair. Front flange legs optional



ESEC 5 Direct-driven fan for direct coupling to equipment. Extension flange on inlet side



**ESEC 8** Direct coupling of fan to motor via elastic joint. Achieves near positive drive with easy maintenance



ESEC 9 Belt driven fan with motor mounted on the pedestal. Protection guards over V-belts



ESEC 12 Belt driven fan with motor mounted steel base. Protection guard over drive belts

### **FAN OPTIONAL FEATURES**

3GD	ATEX 3GD with brass inlet, shaft seal
2GD	ATEX 2GD. Additional arc-gas welded fan case
РТС	Thermistor protection & rear insulated bearing
NBR	Single lip sealing ring on fan-shaft interface
GCD	Cooling impeller on the fan-shaft for hot gas
тѕ	Drain plug on fan case bottom for water drainage
PORT	Inspection door on fan case
GA / GP	Vibration damping joint at Inlet / Outlet
PD	Front flange legs on inlet size
RA / RP	Fan Protection Net on Inlet / Outlet

### FAN CONSTRUCTION MATERIALS

Fe360	General use without aggressive substance. Peak temperature of 250degC
AISI304L	Good anti-corrosive properties. Peak temperature of 400degC
AISI316L	Excellent anti-corrosive properties. Peak temperature of 500degC
Cor-Ten	Fe510 Rustproof steel enriched with manganese. Thermal application with anti-corrosive application
Hardox400	Strengthened impeller, fan case rear For highly abrasive dust application.
ReH700	Good cold workability & mechanical characteristics Used only for impeller and for peak up to -40degC







### **Suction Arm**













### **PROBIS ARM**

- Compact extraction arm for lab and small work applications
- Pipes in Aluminium / Steel, with external extractor required
- 2 joint articulating design with joint locks, flow setting damper
- Full range of hood, hose, mounting brackets available

MODEL	Arm Diameter	Arm Type	Required Air flow
PROBIS / A	Dia50mm	Aluminium	175 m3/hr per arm
PROBIS / C	Dia62mm	Steel	270 m3/hr per arm

### DYNAFLEX-160

- Basic fumes extraction arm, available in wall (W) or cart (C) mounted version
- Multi-rod linkage for hose support
- NO-SMOKE FLEX fully flexible suction hose
- WINGHOOD polypropylene hood with flex setting damper

MODEL	Pipe length	Reach (Open)	Pressure Loss @ 15~20m/s
DYNAFLEX 160/2	2 metre	1750 mm	125~200 mmh20
DYNAFLEX 160/3	3 metre	3000 mm	125~200 mmh20
DYNAFLEX 160/4	4 metre	4000 mm	125~200 mmh20

### **EVOLUTION NO-SMOKE**

- Best in class extraction arm for fumes and dust and demanding applications
- Patented external spring support allow ease of use and low maintenance
- No obstruction pipe internal allow low-loss and low wear operation
- Heavy duty rotary bearing for effortless swivelling, wall or cart mounted
- Choice of pipes: Galvanised (standard), Aluminium, or SUS304
- ATEX certified model available on request



MUDEL	Pipe length	Reach (Open)	нооо туре
EVOLUTION 100/2.7	2.7 metre	2200 mm	Aluminium hood with handle
EVOLUTION 125/3.0	3 metre	2600 mm	Metal hood with handle
EVOLUTION 125/4.0	4 metre	3600 mm	Metal hood with handle
EVOLUTION 160/3.0	3 metre	2800 mm	Winghood with Flow damper
EVOLUTION 160/4.0	4 metre	3600 mm	Winghood with Flow damper
EVOLUTION 180/3.0	3 metre	2800 mm	Aluminium hood with handle
EVOLUTION 180/4.0	4 metre	3720 mm	Aluminium hood with handle
EVOLUTION 200/3.0	3 metre	2600 mm	Aluminium hood with handle
EVOLUTION 200/4.0	4 metre	3730 mm	Aluminium hood with handle
EVOLUTION 250/3.0	3 metre	3000 mm	Aluminium hood with handle
EVOLUTION 250/4.0	4 metre	4000 mm	Aluminium hood with handle

### **EVOLUTION TELESCOPICO 150**

- Telescopic variation of the EVOLUTION ARM for restricted spaces
- Primary segment support by external spring system
- Extension segment extensible on a Telescopic rod
- Fitted with BIAXE 2 axis swivelling hood mounting support

MODEL	Pipe length	Reach (Open)	Hood Type
EVOLUTION 150/3.0	3 metre	2800 mm	Winghood with Flow damper















### **CZ EXTRACTION RAIL**

- Modular sliding extraction rail for fumes and smoke
- Curve and straight sections are available
- Mounting on wall or ceiling with suitable brackets
- Sliding carriage system rollers for mounting of hose-reel or arms
- Rubber gasket seals the track segment

MODEL	Max Exhaust	Cross Section	Equivalent Size
CZ	2,350 m3/hr	220 x 135 mm	D195 mm
CZ-1	3,800 m3/hr	220 x 200 mm	D248 mm
CZ-2	6,900 m3/hr	220 x 400 mm	D334 mm
CZ-3	13,850 m3/hr	350 x 500 mm	D472 mm

### **BANDIERA-2000**

- Wall mounted swivelling extension jib for Dynaflex and Evolution
- Allow arm to rotate 360degrees below extension

MODEL	Available diameters	Available extension lengths
BANDIERA-2000	D100 - 125 - 150 - 180 - 200 - 250mm	2 / 3 / 4 metres

### **SKYHOOD**

- Extraction hood ideal where direction extraction is not possible
- Modular design with easy assembly
- Can be ceiling mounted, or floor mounted with legs
- Innovative extraction slots provide high extraction efficiency at low air volumes

MODEL	Required Airflow	Hood Size
SKYHOOD 2x2	4,320 m3/hr	2000 x 2000 mm
SKYHOOD 2x3	6,480 m3/hr	3000 x 2000 mm
SKYHOOD 3x3	9,720 m3/hr	3000 x 3000 mm

### **EUREKA ERK**

- Heavy duty extraction hose reel
- Metal frame and carousel with heavy duty bearings
- Winding and unwinding either manual or motorised with stop
- Can be mounted to ceiling/wall or CZ extraction rail
- Tough flexible hose with optional end circular flare hood

MODEL	Hose Dia.	Hose Lengths	Unwinding	Option Hood	Option Fan
ERK-75	D75 mm	7.5 /10/ 13 mtr	Manual	D75>140mm	0.5HP
ERK-100	D100 mm	7.5 /10/ 13 mtr	Manual	D100>140mm	0.5HP
ERK-125	D125 mm	7.5 /10/ 13 mtr	Manual	D125>200mm	0.5HP
ERK-150	D150 mm	10/ 17 mtr	Manual	D150>200mm	0.5HP
ERKT-75	D75 mm	7.5 /10/ 13 mtr	Motorised	D75>140mm	0.5HP
ERKT-100	D100 mm	7.5 /10/ 13 mtr	Motorised	D100>140mm	0.5HP
ERKT-125	D125 mm	7.5 /10/ 13 mtr	Motorised	D125>200mm	0.5HP
ERKT-150	D150 mm	10/ 17 mtr	Motorised	D150>200mm	0.5HP



### **Downdraft Benches**





### POLIWELD-DF (-) Spark Trap + MCEL

- Downdraft bench for with front suction wall
- Standalone with fully integrated fan, filter, cleaning system
- Worktop with Polypropylene protective covering
- Spark arresting mesh pre-filter ideal for hot fumes
- Horizontally mounted filter with maintenance door
- MCEL (IFA-Certified) Cellulose cartridge, D325 L660mm
- AFON Silencer with diffuser for air recycling
- Lower dust collection drawer

MODEL	Table Size	Airflow	Cartridges	Surface	Noise
POLIWELD-DF1500 / 2.2kW	1500x900mm	4,000m <sup>3</sup> /hr	3pc M-CEL	54m²	76dB(A)
POLIWELD-DF2000 / 3.0kW	2000x900mm	5,000m <sup>3</sup> /hr	5pc M-CEL	90m <sup>2</sup>	78dB(A)
POLIWELD-DF2500 / 4.0kW	2500x900mm	6,000m³/hr	6pc M-CEL	109m <sup>2</sup>	79dB(A)

### **POLIJET-DF**

(-) Spark Trap + MPES/TF

### Pulsejet

Pulsejet

Optional

 $\circ$  Side covering wall

Work area with lamp
 Auto Fire Extinguisher

- Downdraft bench for with front suction wall
- Standalone with fully integrated fan, filter, cleaning systemWorktop with Polypropylene protective covering
- Spark arresting mesh pre-filter ideal for grinding dust
- Horizontally mounted filter with maintenance door
- MPES/TF (IFA-Certified) Polyester cartridge, D325 L660mm
- Automatic Reverse Pulsejet filter cleaning system
- PLC-controlled cleaning with pre/post cleaning
- TURBO air receiver tank, fully immerse solenoid valve
- AFON Silencer with diffuser for air recycling
- Lower dust collection drawer

MODEL	Table Size	Airflow	Cartridges	Surface	Noise
POLIJET-DF1500 / 2.2kW	1500x900mm	3,800m³/hr	Зрс M-PES/TF	33m²	76dB(A)
POLIJET-DF2000 / 3.0kW	2000x900mm	4,800m³/hr	5pc M-PES/TF	55m <sup>2</sup>	78dB(A)
POLIJET-DF2500 / 4.0kW	2500x900mm	5,000m³/hr	6pc M-PES/TF	66m <sup>2</sup>	79dB(A)



- Downdraft bench with optional front wall
- Standalone with fully integrated fan, filter, cleaning system
- Worktop with Felt protective covering
- Horizontally mounted filter with maintenance door
- LPES/TF (IFA-Certified) Polyester cartridge, D325 L660mm
- Automatic Reverse Pulsejet filter cleaning system
- PLC-controlled cleaning with pre/post cleaning
- TURBO air receiver tank, fully immerse solenoid valve
- AFON Silencer with diffuser for air recycling
- Lower dust collection drawer

MODEL	Table Size	Airflow	Cartridges	Surface	Noise
POLIWOOD-DF1500 / 2.2kW	1500x900mm	4,300m <sup>3</sup> /hr	3pc L-PES	28m <sup>2</sup>	76dB(A)
POLIWOOD-DF2000 / 3.0kW	2000x900mm	5,300m <sup>3</sup> /hr	5pc L-PES	46m <sup>2</sup>	78dB(A)
POLIWOOD-DF2500 / 4.0kW	2500x900mm	6,300m³/hr	6pc L-PES	56m <sup>2</sup>	79dB(A)







 $\circ$  Side covering wall  $\circ$  Work area with lamp

Optional

o Side covering wall

 $_{\odot}$  Work area with lamp

○ Auto Fire Extinguisher

- $_{\odot}$  Auto Fire Extinguisher
- Optional



### Mobile Welding Fume Extractor



### **CLEANGO**



#### Basic mobile fume extractor in positive pressure

- Integrated electro-fan with thermal overload switch

#### Optional

- $_{\odot}$  Wall mounted version Activated carbon cart
- M-CEL (IFA Certified) Cellulose Cartridge D325 L400mm
- DYNAFLEX-160 suction arm with WINGHOOD

MODEL	Suction Airflow	Filter	Surface	Noise	Weight
CLEANGO / 1.1kW	1 arm x 1,400m³/hr	1pc MCEL	12sqm	72 dB(A)	100 kg

#### MCEL (-) **CLEANING-DF EVO**

- Mobile downflow fume extractor in negative pressure
- Integrated centrifugal fan with thermal overload switch
- Inlet pre-chamber with Dual dust drawer
- M-CEL (IFA Certified) Cellulose cartridge D325 L400mm
- Horizontal mounted filter with front maintenance door
- Differential manometer for filter clogging status
- Sound damping plenum for air exhaust
- EVOLUTION-150 suction arm with WINGHOOD

#### Optional

- Activated carbon insert
- $_{\odot}$  Activated carbon cart
- HEPA H13 post filter
- Spark trap inlet
- o D180 arm for DF2

MODEL	Suction Airflow	Cartridges	Surface	Renewal	Noise
CLEANING-DF1 / 0.75kW	1arm x 1,100m³/hr	1pc M-CEL	12sqm	Replace	71dB(A)
CLEANING-DF2 / 1.1kW	1arm x 1,550m³/hr	2pc M-CEL	24sqm	Replace	69dB(A)
CLEANING-DF2 / 2.2kW	2arm x 1,100m³/hr	2pc M-CEL	24sqm	Replace	70dB(A)

MPES

### JETCLEAN-DF EVO (W3) (-)

- Mobile downflow fume extractor in negative pressure
- Integrated centrifugal fan with thermal overload switch
- Inlet pre-chamber with Dual dust drawer
- M-PES (IFA Certified) Polyester cartridge D325 L400mm
- Reverse Pulsejet filter cleaning system, timer controlled
- TURBO air receiver tank, fully immerse solenoid valve
- Horizontal mounted filter with front maintenance door
- Sound damping plenum for air exhaust
- EVOLUTION-150 suction arm with WINGHOOD

MODEL	Suction Airflow	Cartridges	Surface	Renewal	Noise
JETCLEAN-DF1 / 0.75kW	1arm x 1,100m³/hr	1pc M-PES	8sqm	Pulsejet	71dB(A)
JETCLEAN-DF2 / 1.1kW	1arm x 1,550m³/hr	2pc M-PES	16sqm	Pulsejet	69dB(A)
JETCLEAN-DF2 / 2.2kW	2arm x 1,100m³/hr	2pc M-PES	16sqm	Pulsejet	70dB(A)
JETCLEAN-DF2 W3 1.1kW	2arm x 1,200m³/hr	2pc M-PES	12sqm	Pulsejet	70dB(A)

#### MCEL (-) T-WELD

- Mobile welding fumes vacuum for direct torch suction
- M-CEL (IFA Certified) Cellulose Cartridge D218mm
- Electro-fan operating with on/off switch
- Includes 3mtr D38mm flex hose

MODEL	Airflow	Head	Filter	Intake Port	Noise	Weight
T-WELD / 1kW	180m³/hr	250mbar	1pc MCEL	D38 mm	72 dB(A)	23 kg











 HEPA H13 post filter ○ Spark trap inlet

 $_{\odot}$  Activated carbon insert

Optional

- o D180 arm for DF2



### Thermal cutting fumes & dust collector







#### IPERJET-DF / TC (-) Spark Trap + MNANO

- Downflow filter for thermal cutting application
- Spark arresting inlet pre-chamber for sparks cooldown
- Single dust hopper with TRU quick release bin
- Integrated high pressure extraction impeller fan
- Thermal DOL on/off switch (DF)
- CEI compliant Star-Delta Control Board (DF MAX)
- Horizontally mounted filter with maintenance door
- M-NANO (IFA-Certified) Nanotech cellulose fibre cartridge
- Filter dimension for Iperjet DF D325 L660mm
- Filter dimension for Iperjet DFMax D325 L1000mm
- Automatic Reverse Pulsejet filter cleaning system
- PLC-controlled cleaning with pre/post cleaning
- TURBO air receiver tank, fully immerse solenoid valve
- Sound damping exhaust plenum for air recycling

Pulsejet	Bin
Ont	ional

Activate Carbon Filter
 HEPA H13 Post Filter



CORAL



MODEL	Airflow	Static	Cartridges	Surface	Noise
IPERJET-DF4 TC / PRA250 2.2kW	2,000m³/hr	1000Pa	4pc M-NANO	56sqm	70dB(A)
IPERJET-DF6 TC / PRA250 3.0kW	2,500m <sup>3</sup> /hr	1000Pa	4pc M-NANO	84sqm	70dB(A)
IPERJET-DF9 TC / PRA280 4.0kW	3,500m <sup>3</sup> /hr	1300Pa	6pc M-NANO	126sqm	73dB(A)
IPERJET-DF MAX9 TC / PRA280 5.5kW	5,000m³/hr	1050Pa	9pc M-NANO	198sqm	71dB(A)
IPERJET-DF MAX9 TC / PRA320 7.5kW	6,000m³/hr	1470Pa	9pc M-NANO	240sqm	74dB(A)
IPERJET-DF MAX12 TC / PRA360 15kW	9,000m³/hr	2430Pa	12pc M-NANO	360sqm	80dB(A)

**MPES** 

Pulsejet

Bin

Optional

○ Sniffer probe

◦ HEPA H13 Post Filter

Automatic Inverter

### IPERJET-DF /TOWER (-)

- Industrial air cleaning filter for treating indoor air quality
- Excellent when direct fume/dust extraction are not possible
- Standalone operation using push-pull method
- Integrated high pressure extraction impeller fan
- Sound damping fan housing plenum
- CEI compliant Star-Delta Control Board
- Single dust hopper with TRU quick release bin 60L
- Horizontally mounted filter with maintenance door
- MPES (IFA-Certified) Polyester cartridge, D325 L1200mm
- Automatic Reverse Pulsejet filter cleaning system
- PLC-controlled cleaning with pre/post cleaning
- TURBO air receiver tank, fully immerse solenoid valve

MODEL	Air Capacity	Room Size	Cartridges	Surface	Noise
IPERJET-DF TOWER 10 / 2x3kW	10,000m³/hr	3,300 m <sup>3</sup>	брс M-PES	121sqm	72dB(A)
IPERJET-DF TOWER 15 / 2x4kW	15,000m³/hr	4,950 m <sup>3</sup>	9pc M-PES	181sqm	72dB(A)
IPERJET-DF TOWER 20 / 2x5.5kW	20,000m³/hr	6,600 m <sup>3</sup>	9pc M-PES	181sqm	72dB(A)







### Filters for Grinding Dusts









### GRINDEX DF-JET (-) Spark Trap + MPE

- Mobile downflow fume for grinding dust / slags
- Integrated centrifugal fan with thermal overload switch
- Inlet pre-chamber with spark arresting labyrinth
- Dual dust drawer, with SS304 primary bin water trap
- M-PES (IFA Certified) Polyester cartridge D325 L400mm
- Reverse Pulsejet filter cleaning system, timer controlled
- TURBO air receiver tank, fully immerse solenoid valve
- Horizontal mounted filter with front maintenance door
- Sound damping plenum for air exhaust

:5	Puisejet

#### Optional

**Optional** 

 $\circ$  INOX Construction

**o ATEX Certification** 

Bin

- $_{\odot}$  Activated carbon insert
- HEPA H13 post filter
- $_{\odot}$  D150 arm for DF2

MODEL	Airflow	Cartridges	Surface	Renewal	Noise
GRINDEX DF1-Jet / 0.75kW	1,450m³/hr	1pc M-PES	8sqm	Pulsejet	65dB(A)
GRINDEX DF2-Jet / 1.1kW	1,880m³/hr	2pc M-PES	16sqm	Pulsejet	70dB(A)
GRINDEX DF2-Jet / 2.2kW	2,280m³/hr	2pc M-PES	16sqm	Pulsejet	70dB(A)

### VENTURI

#### Venturi + Scrubber Belt filter

- Heavy duty scrubbing tower with 2 stage washing

(-)

- Ideal for in-dissolvable & hot dust with fire risks
- First stage tangential inlet to cyclonic separator
- Second stage washing into scrubber column
- EVOTECH Automatic unloading of waste sludge
- Tissue filter for sludge drying and automatic rewinding
- Float with inductive switch
- Controlled air quality of exhausted clean air

MODEL	Airflow	Static	Scrubber Dia.	Inlet
VENTURI 1000 / 4kW	1,000m³/hr	1500Pa	D600mm	D150mm
VENTURI 2000 / 4kW	2,000m³/hr	1500Pa	D600mm	D200mm
VENTURI 4000 / 11kW	4,000m³/hr	1500Pa	D850mm	D280mm
VENTURI 6000 / 15kW	6,000m³/hr	1500Pa	D1000mm	D350mm
VENTURI 8000 / 18.5kW	8,000m³/hr	1500Pa	D1250mm	D400mm
VENTURI 10000 / 30kW	10,000m³/hr	1500Pa	D1350mm	D450mm

### **PULSOTRONIC**



ejet Bin

Optional

**o ATEX Certification** 

- High vacuum stationary dust extractor for tool
- Constructed in mild steel panel, enamel painted
- Highly reliable side channel blower, in soundproof plenum
- Horizontally mounted filter with maintenance door
- MPES (IFA-Certified) Polyester cartridge, D325 L750mm
- Automatic Reverse Pulsejet filter cleaning system
- PLC-controlled cleaning with pre/post cleaning
- TURBO air receiver tank, fully immerse solenoid valve

MODEL	Airflow	Vacuum	Cartridges	Surface	Noise
PULSOTRONIC 200 / 3kW	260m³/hr	250mbar	1pc M-PES	11sqm	71dB(A)
PULSOTRONIC 300 / 4kW	350m³/hr	250mbar	1pc M-PES	11sqm	69dB(A)
PULSOTRONIC 400 / 5.5kW	420m³/hr	300mbar	2pc M-PES	22sqm	70dB(A)
PULSOTRONIC 600 / 7.5kW	620m³/hr	300mbar	2pc M-PES	22sqm	70dB(A)









### **Cartridge Filter Units**



#### JETCLEAN-DF (-) MPES Pulsejet

- Mobile downflow fume extractor in negative pressure
- Integrated centrifugal fan with thermal overload switch
- Inlet pre-chamber with Dual dust drawer
- M-PES (IFA Certified) Polyester cartridge D325 L400mm
- Reverse Pulsejet filter cleaning system, timer controlled
- TURBO air receiver tank, fully immerse solenoid valve
- Horizontal mounted filter with front maintenance door
- Sound damping plenum for air exhaust

#### Optional

Bin

- $_{\odot}$  Activated carbon insert
- HEPA H13 post filter
- Spark trap inlet



MODEL	Airflow	Head	Cartridges	Surface	Noise
JETCLEAN-DF1 / PRM220 0.75kW	1,450m³/hr	750Pa	1pc M-PES	8sqm	71dB(A)
JETCLEAN-DF2 / PRM250 1.1kW	1,880m³/hr	900Pa	2pc M-PES	16sqm	69dB(A)
JETCLEAN-DF2 / PRM250 2.2kW	2,280m³/hr	1100Pa	2pc M-PES	16sqm	70dB(A)

#### IPERJET-DF / DF-MAX (-) **MPES** Pulsejet

- Downflow filter operating in negative pressure
- Integrated high pressure extraction impeller fan
- Thermal DOL on/off switch (DF)
- CEI compliant Star-Delta Control Board (DF MAX)
- Pre-Chamber inlet with 1 bin
- Main filter chamber with 1 bin
- Horizontally mounted filter with maintenance door
- MPES (IFA-Certified) Polyester cartridge,
- Filter Dimension Iperjet DF D325 L1200mm
- Filter Dimension Iperjet DF Max D325 L1200mm
- Automatic Reverse Pulsejet filter cleaning system
- PLC-controlled cleaning with pre/post cleaning
- tank, fully immerse solenoid valve
- aust plenum for air recycling

n	otional
U	μιισπαι

Bin

- o Teflon Coated Filters
- Anti-Static Filters
- Teflon Membrane Filter
- Activate Carbon Filter
- HEPA H13 Post Filter
- $_{\odot}$  TRU Quick Bin
- Spark Arrestor Kit
- Inverter motor control
- ATEX Certification



	<ul> <li>TURBO air receiver f</li> <li>Sound damping exh</li> </ul>
SAA	MODEL
	IPERJET-DF4 / PRA250
XXX 1212	IPERJET-DF4 / PRA250
	IPERJET-DF6 / PRA280
	IPERJET-DF9 / PRA320
v.	IPERJET-DF MAX 9 / PR
	IPERJET-DF MAX 9 / PR

IODEL	Airflow	Static	Cartridges	Surface	Noise
PERJET-DF4 / PRA250 2.2kW	2,200m³/hr	1500Pa	4pc M-PES	37sqm	71dB(A)
PERJET-DF4 / PRA250 3.0kW	3,000m³/hr	1300Pa	4pc M-PES	48sqm	73dB(A)
PERJET-DF6 / PRA280 4.0kW	4,000m³/hr	1000Pa	6pc M-PES	72sqm	75dB(A)
PERJET-DF9 / PRA320 7.5kW	6,500m³/hr	1300Pa	9pc M-PES	108sqm	79dB(A)
PERJET-DF MAX 9 / PRH450R 7.7kW	7,000m³/hr 8,000m³/hr	1610Pa 1310Pa	9pc M-PES	189sqm	80dB(A)
PERJET-DF MAX 9 / PRA450 11kW	8,500m³/hr 9,500m³/hr	1600Pa 1290Pa	9pc M-PES	189sqm	82dB(A)
PERJET-DF MAX 9 / PR500R 15kW	10,000m³/hr 11,000m³/hr	1900Pa 1650Pa	9pc M-PES	189sqm	83dB(A)
PERJET-DF MAX 12 / PRH450R 11kW	8,000m³/hr 9,000m³/hr	1880Pa 1600Pa	12pc M-PES	252sqm	80dB(A)
PERJET-DF MAX 12 / PRH450 15kW	11,000m³/hr 12,500m³/hr	1860Pa 1480Pa	12pc M-PES	252sqm	82dB(A)
PERJET-DF MAX 12 / PR500R 18.5kW	12,500m³/hr 14,000m³/hr	1980Pa 1520Pa	12pc M-PES	252sqm	83dB(A)
PERJET-DF MAX 18 / External Fan	20,000m <sup>3</sup> /hr	-	18pc M-PES	378sqm	-
PERJET-DF MAX 24 / External Fan	30,000m <sup>3</sup> /hr	-	24pc M-PES	504sqm	-



2.9







### **Cartridge Filter Units**

### AIRCOMPACT

- (-) MPES Pulsejet
- Cartridge filter unit operating in negative pressure
- Maintenance door on hermetically sealed chamber
- Dust entry into hopper with non-return valve
- MPES (IFA-Certified) Polyester cartridge, D325mm
- Vertically mounted cartridge with individual venturi cone
- Automatic Reverse Pulsejet filter cleaning system
- PLC-controlled cleaning with pre/post cleaning
- TURBO air receiver tank, fully immerse solenoid valve
- Wheeled dust collection bin
- See "Centrifugal Blowers" for selection of fans



#### Optional

Bin

- Teflon Coated Filters
- Anti-Static Filters
- Teflon Membrane Filter
- Fire fighting water pipe
- Chemical barrier
- $\circ$  ATEX 3D-St1 compliant



MODEL	Airflow	No, of Cartridges	Surface	Hopper Inlet
AIRCOMPACT 6C/1000	5,200 m3/hr	6pcs L1000mm	96sqm	1 x Ø400mm
AIRCOMPACT 6C/1200	6,200 m3/hr	6pcs L1200mm	120sqm	1 x Ø400mm
AIRCOMPACT 8C/1000	6,900 m3/hr	8pcs L1000mm	128sqm	1 x Ø400mm
AIRCOMPACT 8C/1200	8,200 m3/hr	8pcs L1200mm	160sqm	1 x Ø400mm
AIRCOMPACT 12C/1000	10,300 m3/hr	12pcs L1000mm	192sqm	1 x Ø400mm
AIRCOMPACT 12C/1200	12,400 m3/hr	12pcs L1200mm	240sqm	1 x Ø400mm
AIRCOMPACT 16C/1000	13,500 m3/hr	16pcs L1000mm	256sqm	2 x Ø400mm
AIRCOMPACT 16C/1200	16,500 m3/hr	16pcs L1200mm	320sqm	2 x Ø400mm
AIRCOMPACT 18C/1000	15,500 m3/hr	18pcs L1000mm	288sqm	2 x Ø400mm
AIRCOMPACT 18C/1200	18,600 m3/hr	18pcs L1200mm	360sqm	3 x Ø400mm
AIRCOMPACT 24C/1000	20,700 m3/hr	24pcs L1000mm	384sqm	3 x Ø400mm
AIRCOMPACT 24C/1200	24,700 m3/hr	24pcs L1200mm	480sqm	2 x Ø400mm
AIRCOMPACT 36C/1000	31,000 m3/hr	36pcs L1000mm	576sqm	3 x Ø400mm
AIRCOMPACT 36C/1200	37,000 m3/hr	36pcs L1200mm	720sqm	3 x Ø400mm
AIRCOMPACT 48C/1000	41,000 m3/hr	48pcs L1000mm	768sqm	4 x Ø400mm
AIRCOMPACT 48C/1200	50,000 m3/hr	48pcs L1200mm	960sqm	4 x Ø400mm

### AIRCOMPACT-CVS (-)

See "Aircompact" for general technical configuration

MPES

### Optional

Rotary

Pulsejet

• ATEX 3D-St1 compliant



- 1.5kW worm-screw conveyor for dust transport

• With Rotary valve unloading for continuous operation

Dust enter into V-shaped hopper with maintenance door

• 1.1kW gearbox driven rotary valve with Vulkolan lips

MODEL	Airflow	No, of Cartridges	Surface	Hopper Inlet
AIRCOMPACT 24C/1000-CVS	20,700 m3/hr	24pcs L1000mm	384sqm	1000x600mm
AIRCOMPACT 24C/1200-CVS	24,700 m3/hr	24pcs L1200mm	480sqm	1000x600mm
AIRCOMPACT 36C/1000-CVS	31,000 m3/hr	36pcs L1000mm	576sqm	1000x600mm
AIRCOMPACT 36C/1200-CVS	37,000 m3/hr	36pcs L1200mm	720sqm	1000x600mm
AIRCOMPACT 48C/1000-CVS	41,000 m3/hr	48pcs L1000mm	768sqm	1000x600mm
AIRCOMPACT 48C/1200-CVS	50,000 m3/hr	48pcs L1200mm	960sqm	1000x600mm
AIRCOMPACT 60C/1200-CVS	62,000 m3/hr	60pcs L1200mm	1200sqm	1000x800mm
AIRCOMPACT 72C/1200-CVS	74,400 m3/hr	72pcs L1200mm	1440sqm	1000x800mm



## **Electrostatic Precipitators**







### **EF OIL**

- Electrostatic precipitator filtering unit
- Ideal for oil fogs, welding fumes and pollutant granulometry from 0.01 to 10 microns
- Capable of handling dusty air concentration 50mg/m3
- Stage 1 Metallic pre-filter
- Stage 2 Acrylic Pre-filters
- Stage 3 Ionising plates, unipolar charged 10kV DC
- Stage 4 Collecting plated are fed with 5kV current
- Ionised dust are repelled & collected on grounded plates
- A.M.S control panel checks collecting cell efficiency
- Check functions with alarm and incident recording.

MODEL	Delivery	Head	Carbon	Noise	Weight
EF-10 CV / 1.1kW	2,000 m3/hr	780 Pa	27 kg	71 dB(A)	200 kg
EF-20 CV / 2.2kW	4,000 m3/hr	630 Pa	54 kg	70 dB(A)	370 kg
EF-30 CV / 4.0kW	6,000 m3/hr	940 Pa	81 kg	71 dB(A)	545 kg
EF-40 CV / 5.5kw	8,000 m3/hr	930 Pa	108 kg	72 dB(A)	720 kg
EF-60 CV / 7.5kW	12,000 m3/hr	1180 Pa	162 kg	73 dB(A)	1065 kg
EF-80 CV / 9.0kW	16,000 m3/hr	1170 Pa	216 kg	75 dB(A)	1410 kg
EF-90 CV / 11kW	18,000 m3/hr	1170 Pa	243 kg	76 dB(A)	1585 kg
EF-100 CV / 15kW	20,000 m3/hr	1130 Pa	270 kg	76 dB(A)	1755 kg

### **EF VOLUMETRICO**

- Ideal for cleaning of polluted air in the factory
- Electrostatic precipitator filtering unit
- Ideal for oil fogs, welding fumes and pollutant granulometry
- Capable of handling dusty air concentration 50mg/m3
- Stage 1 Metallic pre-filter
- Stage 2 Acrylic Pre-filters
- Stage 3 Ionising plates, unipolar charged 10kV DC
- Stage 4 Collecting plated are fed with 5kV current
- Ionised dust are repelled & collected on grounded plates
- A.M.S control panel checks collecting cell efficiency
- Check functions with alarm and incident recording.

MODEL	Width	Power	Static Loss	ESP	Noise	Weight
EF VOLUMETRICO 10	2,500 m3/hr	0.25kW	200 Pa	1 x 🎆	70 dB(A)	105 kg
EF VOLUMETRICO 20	5,000 m3/hr	0.5kW	200 Pa	2 x 🎆	72 dB(A)	210 kg
EF VOLUMETRICO 40	10,000 m3/hr	0.55kW	200 Pa	4 x 🎆	73 dB(A)	400 kg









# **ATEX Principle & Certifications**



#### WHAT IS ATEX?

Acronymn from **AT**mosphere **Ex**plosive, it is a set of internationally accepted guidelines that have consequential impact on filtering unit design. This governs as well the usage of corresponding accessories like filter elements, blowers, solenoid valves, explosion relief panel, venting valves, control panels, PLC controllers etc.

Contrary to common believe, ATEX filters does not fully eliminate explosive risk. However ATEX-rules are designed to significantly reduce explosion contributing factors, and also enable safe explosion venting to protect occupants in a factory

### SAVE LIVES, SAVE INVESTMENT

Dust filters in nature collect dust in large quantities, hence increasing the risk of explosion that can disintegrate a filter unit and causing collateral damage. The tragic outcome could be a loss if of lives resulting in hefty compensation claims. The loss of production facility also create production downtime, resulting in greater financial loss.

A suitably ATEX protected filter unit prevents filter disintegration by safely venting the explosive force build-up. The benefits are numerous:

- No flying shrapnel protects nearby works, saving lives
- Filter unit can be quickly rebuilt by replacing suitable spares
- Prevents extended production stoppages

### DETERMINING EXPLOSION RISK

Companies who intend to have these systems installed are required to have an explosion risk assessment carried out by qualified personnel for material to handled by the filter unit. This is to be carried out regardless whether the material contains mist, dust, gas, vapours from the processing line.

#### Assessment includes:

- a. Analysing of risk posed to the industrial activity
- b. Analysing environment volatility where system is installed
- c. Analysing the frequency of potential incidents
- d. Assessing acceptable risk with considered protection
- e. Verifying risk reduction measures have been adopted.
- f. Analysing the type of dust / vapours passing the system to determine the Pmax and Kst value

Pmax Max explosion
pressure build-up following
an explosion. Essential for
selecting a suitable filter unit
that can withstand the
pressure build-up during
explosion.

Kst indicates the rate of pressure build-up within the filter chamber, depending as well on the concentration of the explosive dust. This is important to choosing the correct venting device / systems



ATEX identification string is attached to the equipment indication the ATEX characteristic and the risks borne by the user.

CE Marking		$\mathbf{x}$	<u>3</u> ↑					St'	1
Protection	Group	II							
Very High	1								
High	2		Explosive Mix		Gas (G)		Dust (D)		
Normal	3		Continuously		Zana O		Zana 20		
ŀ			Continuously						
			Intermittently		Zone 1		Zone 21		
			Seldom/Rarely		Zone 2		Zo	Zone 22	
Pmax (bar)		Kst (	Kst (bar*m/s) E		xplosion Type			Dust Type	
0 bar		0 bar*m/s		None			St0		

0 - 200 bar\*m/s

200 - 300 bar\*m/s

> 300 bar\*m/s

Weak

Strong

Very Strong

St1

St2

St3

10 bar

10 bar 12 bar



Cartridge Filter M-PES/AX

**EXAM APPROVED** 

Filter Sleeve

PES550/AX EXAM APPROVED

## **ATEX Principle & Certifications**



### ATEX DESIGN BRIEF

Appropriate design of filter require thorough understanding of workplace safety risk to protect occupant as result of explosion. Many factor can help minimise the risk of explosion and control the venting of the explosion including

- A. Ground of all filter panel to prevent static charge buildup.
- B. Usage of Anti-Static filtering element
- C. Usage of relevant ATEX parts and components



Electro-valve Solenoid membrane valve ATEX II 2GD Zone 22/21



RELIEF VALVE Spring load valve ATEX II 3D Zone 22



Rupture Disc Explosion Relief Panel ATEX II 2GD Zone 22/21



QBOX Explosion Diffusion ATEX II 3D Zone 22



ECONOMISER PLC Pulsejet Controller ATEX II 3D



**Ground Wire** Grounding wire Between panels



**Fire Extinguisher** Powder extinguisher with Temperature probe



Chemical Barrier Chemical injection to dampen explosive force



ROTARY STAR VALVE For continuous unloading ATEX II 3D Zone 22





### **Electronics & Labs**



F100C 2.2



Hot gas extraction from plastic extruder



Hot gas extraction from plastic extruder



Desktop fume and dust extractor



Artwork Restoration Room for Noxious Fumes and Dust



Technical lab for woodworking in school



Acidic fumes for pharmaceutical labs. Special SS304 filter and ATEX arms



Paint solvent fumes extraction from paint mixing labs for aerospace industry.



Mobile downdraft bench for jewellery grinding



Ceiling mounted extraction arms for lab fumes



Wood and metal dust extraction for machines in a technical training lab



Art restoration extraction of noxious fumes and chemical during restoration process



# Composite & Special Materials



Special elongated downdraft bench for welding fumes and grinding dust, For aerospace industries typically dealing with long and narrow parts.



Bag dump for flame retardant powders



Fibreglass dust from Turbine Manufacturer



Engine nacelle fibreglass covers grinding

VENTURI



Dust extraction wall from 4mtr diameter Fibreglass pipe cutting



Metal alloy grinding





High vacuum extraction for Prototyping Machine



**VENTURI** with Q-ROHR

Fibre glass parts grinding and cutting







## Welding & Thermal Cutting Fumes



**IPERJET DF4 + EVOLUTION** 

MIG-welding fumes extraction from aerospace maintenance workshop. Centralised extraction with for 2 station



MIG-welding fumes extraction from aerospace maintenance workshop. Centralised extraction with for 2 station



Central metal grinding dust filter with fan on sound proof box.



Mobile fume extraction for single station welding



Centralised welding fumes extraction system from individual welding booths





Centralised welding fumes extraction from welding booth

Fumes extraction from Booth housing Robotic welder



Sparks and fumes extraction from laser cutting machine



Dual arm welding fumes extractions mobile filter



Plasma cutting fumes extraction system with heavy smoke load

4.3



### **Metalworking Dust**







Duct-line protected by Explosion Check Valve Flap400

Downdraft bench with spark arrestor for alu frame polishing, grinding, polishing



Extraction of metal milling dust from CNC machines. Capacity 6000 mc/h



IPERJET DF9 + M65 Vacuum

Steel deburring wide belt sanding machine. Treatment

capacity 6,500 mc/h. Paired with M65 cleaning vacuum

Suction Wall for suction of plasma cutting fumes at recycling laboratory



IPERJET DF4 HEPA

2.9

Dust extraction filter for metal grinding with HEPA Filter. Capacity 3000 mc/h.



Filtration of dust from de-burring metal parts after milling.



Air-purifier unit for truck manufacturer work shop where source extraction is not possible



Cartridge filter unit for welding and grinding of metal parts from arm. Capacity 12,000 mc/h



Metal buffing, deburring & polishing dust control booth with extended side wall.



# Oil-Mist, Oil-Fog & Electrostatic Precipitator



Extraction of oil-mist mix with small amount of milling dust from CNC Lathe. Treatment capacity - 800cmh



Oil-mist extraction to handle mix of oil and coolant mist CNC Milling Centre. Treatment capacity - 1200cmh



Oil-mist filtration for CNC lathes machine centres Treatment capacity - 400 cmh



Oilmist filtration from large Size CNC machine. Capacity-3,600 cmh



Oil-gas industry centralised oil-mist extraction. Capacity - 20,000m3/hr



Centralised oil-mist filtration from machine tool shop with 40 machining centres



Extraction of oil-mist mix with small amount of milling dust from CNC Lathe



**EF-10 for Oil Fog Filtration** 

Electrostatic precipitator for Oil fog produced during metal parts milling



Electrostatic filter for air cleaning of oil-mist suspended in factory housing CNC milling and lathe machines



Oily fog filtrations from machine tools



Activated carbon filter for smells. High efficiency diamond design



Basic activated carbon filtrations unit



Activated carbon post filter for treatment of odours from CNC metal milling plant.



Electrostatic filter for air cleaning factories with pollutants suspend in ambient air





# **Application : ATEX Filters**



Spectacle frame manufacturer handling of explosive titanium dust Total handling capacity – 24,000 m3/hr



AIRALT M61 ATEX St1 For handling of packing material Total handling capacity – 10,000 m3/hr

2.13



For handling of food manufacturing dust Total handling capacity – 6,000 m3/hr



Aviation industry vacuum filtration unit for handling of composites for CNC machining Total handling capacity – 1,000 m3/hr



MINIDRY ATEX

Spray painting booth for use in volatile environment Zone 2G. Carbon post filter with ATEX control panel, ATEX lamps, Fire resistant filters



2.10

Automotive industry for handling of powders from productions of brake pads Handling capacity 12,000 m3/hr



Aircraft engine manufacturer composites dust with Handling capacity – 650 m3/hr



Metalworking industry for handling of steel-alu dust mix from Wide Belt Sanding machines Hndling capacity – 12,700 m3/hr



Aerospace industry processing powder containing Methyl methacrylate organic compound. Total capacity – 24,000 m3/hr



Metal sanding dust filtering from downflow bench, with Q-BOX. Handling capacity – 16,200 m3/hr



Feed-mill processing plant. Handling capacity – 22,000 m3/hr



**OISO** Stars EU All CORAL production sites implement the ISO 9001/2015 quality management system ISO 9001 SO Stars EU **CERTIFICATO** numero: IT2000401 ta del risultato pesitire dell'audit di certificazione ara che il sistema di gestione qualità della sostetà Innovative Air Solutions ps. 597 - 10088 - Volpiano (10) EN ISO 9001:2015 65 marcs 2017 18 Induste 2020 19 F TT Notesia 2022 E Respect of European Market Stan-🖾 🗛 🖷 dards **RoHS II Declaration of Conformity** Meeting standards Directive 2011/65/EU- Directive UK RoH 2015/863/EU R.E.A.C.H. Meeting standards **Compliance Declaration** Russia For systems that need to be designed for use in explosive atmo-Companies for the FITCK spheres, Coral offers filters, in comprotection of forests pliance with the ATEX Directive. AIRALT Filter-ATEX **TUV NORD** Industrial fans **EVOLUTION Extraction Arms** 111 (Ex) Powered by: MSCXSoft Compliant Flap Valve - AIRCOM AIR-IFA DGUV Test COM/L - AIRCOMC/C Ś AIRCOMPACT - MEC Filter SOA Nord Public works registry **Diverter Valves** Alpi (Ex) 🍪 eurofins Acoustic panel Acoustic panel





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Coral's goal is to make sure that the people of today-and tomorrow-live in a healthier, more balanced and sustainable world, starting within the workplace. On the preservation of the air we breathe every day depends both our health and the future of our planet, and it is important that this awareness is also being raised in industry.

